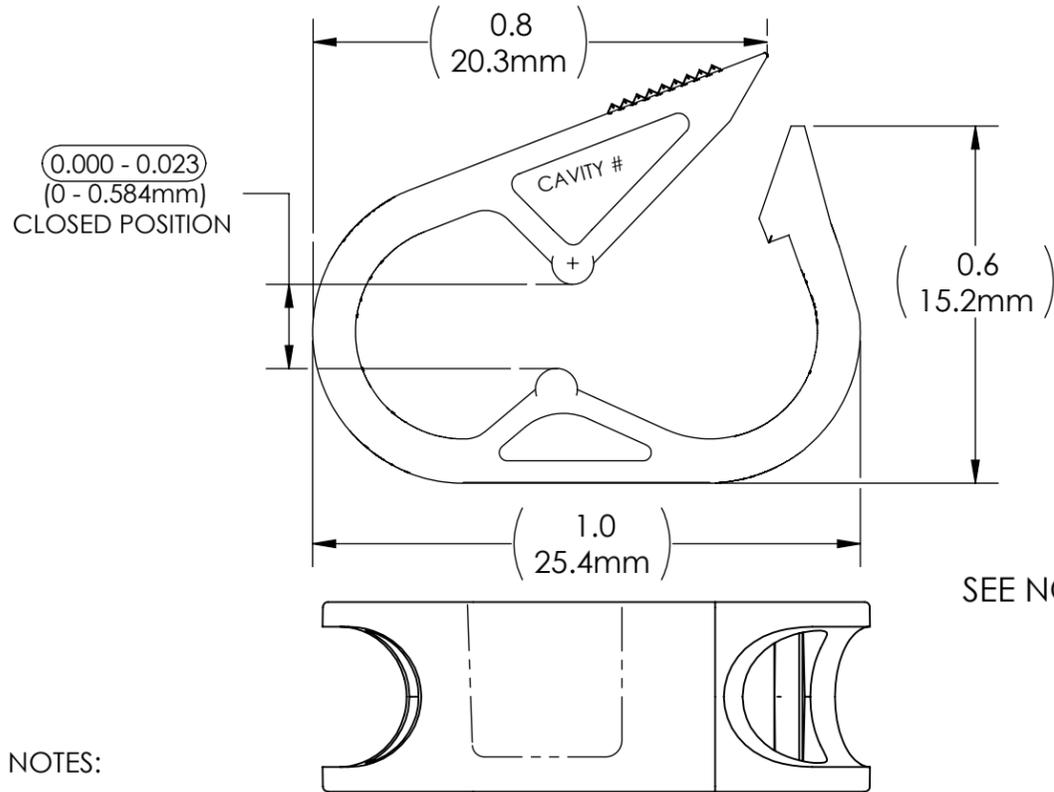
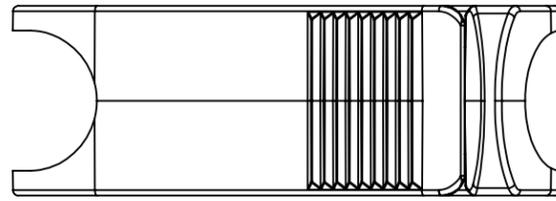


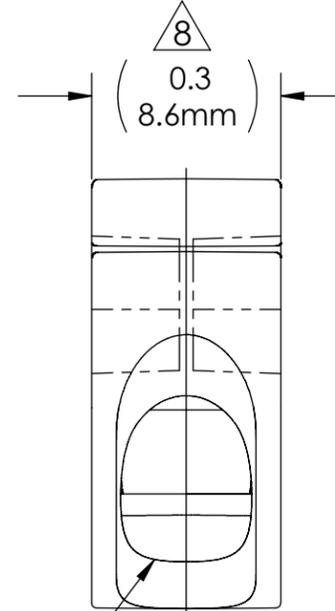
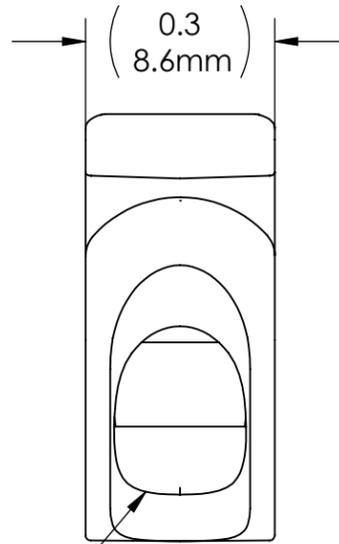
REVISION HISTORY			
REV	DESCRIPTION (ECO)	DATE	APPROVED
T	UPDATE TO STANDARD DECIMAL PLACES & CLOSED GAP TO 0 MIN. ECO 5785	8/29/13	AK
U	REMOVE PD626 FROM DRW. ECO 6829	1/28/16	AK



SEE NOTE 3.

NOTES:

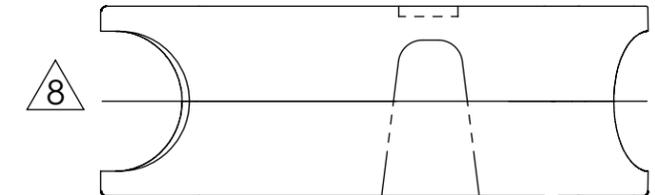
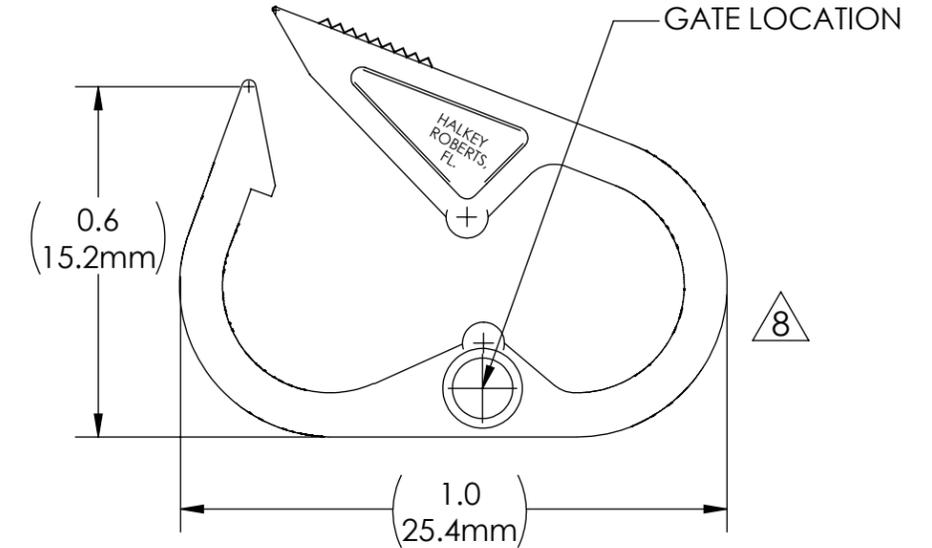
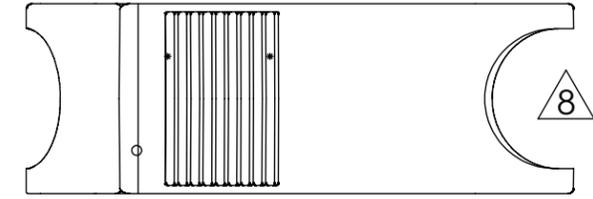
1. MATERIAL: GAMMA STABLE POLYPROPYLENE P5M6K-080.
2. SUFFIX INDICATES COLOR.
NO SUFFIX - WHITE
B - BLUE
R - RED
Y - YELLOW
BK - BLACK
BN - BROWN
3. MAX TUBING DIA. (.25).
4. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
5. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
6. ALL DIMENSIONS ARE IN INCHES WITH NOMIMIAL DIMENISON IN MILLIMETERS BELOW.
7. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.



SEE NOTE 3.

NOTES:

DRAWING VIEWS OF ALTERNATE RADIUS CONFIGURATION



QUALITY CRITERIA

O.D. FLASH 0.015 MAX. (0.4MM)
GATE VESTIGE 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S.	DATE	
APPROVED BY	J.W.	DATE	10-21-94
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED:	DIMENSIONS ARE IN INCHES		
	TOLERANCES:		
	ANGULAR: ± 1°		
	TWO PLACE DECIMAL ± .01		
	THREE PLACE DECIMAL ± .005		
THIRD ANGLE PROJECTION			

		TITLE	TUBING CLAMP, SMALL
SIZE	B	DRAWING NO.	C340TCSPX
SCALE	1:1	DO NOT SCALE DRAWING	
REV	U	SHEET	1 OF 1